Bulletin No.: 15777

Date: December 2015

## **PRODUCT SAFETY RECALL**

**SUBJECT:** Front Seat Belt Bolt Torque

MODELS: 2015 Chevrolet Cruze

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

#### CONDITION

General Motors has decided that a defect which relates to motor vehicle safety exists in **certain** 2015 model year Chevrolet Cruze vehicles. On some of these vehicles, one of four bolts that attach the driver side seat belt assembly to the vehicle may not have been fully torqued in the assembly process. An insufficiently torqued fastener may cause the assembly to not hold the required load, which may increase the risk of injury in a crash.

#### **CORRECTION**

Dealers will remove the driver side B-pillar garnish trim, inspect and re-torque bolts if required.

#### **VEHICLES INVOLVED**

All involved vehicles are identified by Vehicle Identification Number on the Investigate Vehicle History screen in GM Global Warranty Management system. Dealership service personnel should always check this site to confirm vehicle involvement prior to beginning any required inspections and/or repairs. It is important to routinely use this tool to verify eligibility because not all similar vehicles may be involved regardless of description or option content.

For dealers with involved vehicles, a listing with involved vehicles containing the complete vehicle identification number, customer name, and address information has been prepared and will be provided to US and Canadian dealers through the GM GlobalConnect Recall Reports. Dealers will not have a report available if they have no involved vehicles currently assigned.

The listing may contain customer names and addresses obtained from Motor Vehicle Registration Records. The use of such motor vehicle registration data for any purpose other than follow-up necessary to complete this recall is a violation of law in several states/provinces/countries. Accordingly, you are urged to limit the use of this report to the follow-up necessary to complete this recall.

#### PART INFORMATION

No parts are required for this procedure.

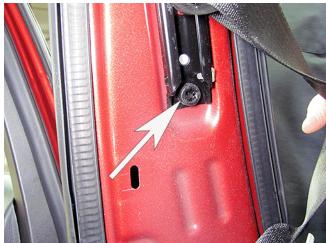
### **SERVICE PROCEDURE**

- 1. Position the driver seat in the full forward position.
- 2. Remove the left center pillar upper garnish molding. Refer to *Center Pillar Upper Garnish Molding Replacement* in SI. It is not necessary to disconnect the seatbelt from the pillar or seat.



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3. Locate the upper front seat shoulder belt guide adjuster bolt, Tighten 45 Nm (33 lb ft).

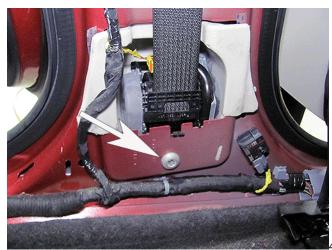


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4. Locate the lower front seat shoulder belt guide adjuster bolt, Tighten 45 Nm (33 lb ft).



5. Locate the front seat belt retractor D ring bolt, **Tighten** 45 Nm (33 lb ft).



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- 6. Locate the front seat shoulder belt retractor bolt, **Tighten** 45 Nm (33 lb ft).
- 7. Reinstall the center pillar upper garnish molding. Refer to Center Pillar Upper Garnish Molding Replacement in SI.

#### <u>COURTESY TRANSPORTATION</u> – For US and Canada

The General Motors Courtesy Transportation program is intended to minimize customer inconvenience when a vehicle requires a repair that is covered by the New Vehicle Limited Warranties. The availability of courtesy transportation to customers whose vehicles are within the warranty coverage period and involved in a product program is very important in maintaining customer satisfaction. Dealers are to ensure that these customers understand that shuttle service or some other form of courtesy transportation is available and will be provided at no charge. Dealers should refer to the General Motors Service Policies and Procedures Manual for Courtesy Transportation guidelines.

#### WARRANTY TRANSACTION INFORMATION

Submit a transaction using the table below. All transactions should be submitted as a ZFAT transaction type, unless noted otherwise.

Labor		Labor
Code	Description	Time
9101965	Inspect and Tighten Driver Side Seat Belt Fasteners	0.3

#### CUSTOMER NOTIFICATION - For US and Canada

General Motors will notify customers of this recall on their vehicle.

# <u>DEALER RECALL RESPONSIBILITY</u> – For US (US States, Territories, and Possessions)

It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied.

The US National Traffic and Motor Vehicle Safety Act provides that each vehicle that is subject to a recall of this type must be adequately repaired within a reasonable time after the customer has tendered it for repair. A failure to repair within sixty days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not adequately

repaired within a reasonable time, the customer may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation. To avoid having to provide these burdensome remedies, every effort must be made to promptly schedule an appointment with each customer and to repair their vehicle as soon as possible. In the recall notification letters, customers are told how to contact the US National Highway Traffic Safety Administration if the recall is not completed within a reasonable time.

#### **DEALER RECALL RESPONSIBILITY** – All

All unsold new vehicles in dealers' possession and subject to this recall <u>must</u> be held and inspected/repaired per the service procedure of this recall bulletin <u>before</u> customers take possession of these vehicles.

Dealers are to service all vehicles subject to this recall at no charge to customers, regardless of mileage, age of vehicle, or ownership, from this time forward.

Customers who have recently purchased vehicles sold from your vehicle inventory, and for which there is no customer information indicated on the dealer listing, are to be contacted by the dealer. Arrangements are to be made to make the required correction according to the instructions contained in this bulletin. Recall follow-up cards should not be used for this purpose, since the customer may not as yet have received the notification letter.

In summary, whenever a vehicle subject to this recall enters your vehicle inventory, or is in your dealership for service in the future, you must take the steps necessary to be sure the recall correction has been made before selling or releasing the vehicle.